Chemical Engineering Design Sinnott R Towler | 09b05a524b6df339cb5d9c0517e6ea8a

Coulson and Richardson's Chemical Engineering Integrated Design and Simulation of Chemical Processes

Chemical Engineering Design

Process Equipment Design

Chemical Engineering Design

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Integrated Design and Simulation of Chemical Processes

Chemical Engineering Design

Integrated Design and Simulation of Chemical Processes

Chemical Process Design

13th International Symposium on Process Systems Engineering - PSE 2018, July 1-5 2018

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on...
sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

**Direct-Contact Heat Transfer**

A complete overview and considerations in process equipment design handling and storage of large quantities of materials is crucial to the chemical engineering of a wide variety of products. Process Equipment Design explores in great detail the design and construction of the containers – or vessels – required to perform any given task within this field. The book provides an introduction to the factors that influence the design of vessels and the various types of vessels, which are typically classified according to their geometry. The text then delves into design and other considerations for the construction of each type of vessel, providing in the process a complete overview of process equipment design.

**Chemical Process Design and Simulation: Aspen Plus and Aspen Hysys Applications**

Coulson and Richardson's Chemical Engineering: Volume 2A: Particulate Systems and Particle Technology, Sixth Edition, has been fully revised and updated to provide practitioners with an overview of chemical engineering, including clear explanations of theory and thorough coverage of practical applications, all supported by case studies. A worldwide team of contributors has pooled their experience to revise old content and add new content. The content has been updated to be more useful to practicing engineers. The complete reference to chemical engineering will support you throughout your career, as it covers every key chemical engineering topic. Fluid Flow, Heat Transfer and Mass Transfer have been developed from the series' volume 1, 6th edition. This volume covers the three main transport process of interest to chemical engineers: momentum transfer (fluid flow), heat transfer and mass transfer and the relationships between them. Particulate Systems and Particle Technology has been developed from the series' volume 2, 5th edition. This volume covers the properties of particulate systems, including the character of individual particles and their behavior in fluids. Sedimentation of particles, both singly and at high concentrations, flow in packed and fluidized beds and filtration are then examined. Separation Processes has been developed from the series' volume 2, 5th edition. This volume covers distillation and gas absorption, which illustrate applications of the fundamental principles of mass transfer. Several techniques-adsorption, ion exchange, chromatographic and membrane separations, and process intensification-are described. Chemical and Biochemical Reactors and Reaction Engineering has been developed from the series' volume 3, 3rd edition. Features fully revised reference material converted from textbooks Covers foundational to technical topics Features emerging applications, numerical methods and computational tools

**Distillation Troubleshooting**

Chemical Engineering Process Simulation is ideal for students, early career researchers, and practitioners, as it guides you through chemical processes and unit operations using the main simulation softwares that are used in the industrial sector. This book will help you predict the characteristics of a process using mathematical models and computer-aided process simulation tools, as well as model and simulate process performance before detailed process design takes place. Content coverage includes steady and dynamic simulations, the similarities and differences between process simulators, an introduction to operating units, and convergence tips and tricks. You will also learn about the use of simulation for risk studies to enhance process resilience, fault finding in abnormal situations, and for training operators to control the process in difficult situations. This experienced author team combines industry knowledge with effective teaching methods to make an accessible and clear comprehensive guide to process simulation. Ideal for students, early career researchers, and practitioners, as it guides you through chemical processes and unit operations using the main simulation softwares that are used in the industrial sector. Covers the fundamentals of process simulation, theory, and advanced applications Includes case studies of various difficulty levels to practice and apply the developed skills Features step-by-step guides to using Aspen Plus and HYSYS for process simulations available on companion site Helps readers predict the characteristics of a process using mathematical models and computer-aided process simulation tools

**Preliminary Chemical Engineering Plant Design**

This book is unique in that it brings together published viscosity data, experimental methods, theoretical, correlation and predictive procedures in a single volume. The reader will get a better understanding of why various methods are used for measuring viscosity of different types of liquids and why an experimental method is dependent on fluid characteristics, such as Newtonian or non-Newtonian fluids.

**Viscosity of Liquids**

The publication of the third edition of ‘Chemical Engineering Volume 3’ marks the completion of the re-orientation of the basic material contained in the first three volumes of the series. Volume 3 is devoted to reaction engineering (both chemical and biochemical), together with measurement and process control. This text is designed for students, graduate and postgraduate, of chemical engineering.

**Coulson and Richardson's Chemical Engineering**

This volume collects together the presentations at the Eighth International Conference on Foundations of Computer-Aided Process Design, FOCAPD-2014, an event that brings together researchers, educators, and practitioners to identify new challenges and opportunities for process and product design. The chemical industry is currently entering a new phase of rapid evolution. The availability of low-cost feedstocks from natural gas is causing renewed investment in basic chemicals in the OECD, while societal pressures for sustainability and energy security continue to be key drivers in technology development and product selection. This dynamic environment creates opportunities for new products and processes to launch new products and processes and for innovation, synthesis and design. FOCAPD-2014 fosters constructive interaction among thought leaders from academia, industry, and government and provides a showcase for the latest research in product and process design. Focuses exclusively on the fundamentals and applications of computer-aided design for the process industries. Provides a fully archival and indexed record of the FOCAPD14 conference Aligns the FOCAPD series with the ESCAPE and PSE series

**30th European Symposium on Computer Aided Chemical Engineering**

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THE FIRST BOOK OF ITS KIND ON DISTILLATION TECHNOLOGY The last half-century of research on distillation has tremendously improved our understanding and design of industrial distillation equipment and systems. High-speed computers have taken over the design, control, and operation of towers. Invention and innovation in tower internals have greatly enhanced tower capacity and efficiency. With all these advances, one would expect the failure rate in distillation towers to be on the decline. In fact, the opposite is the case: the tower failure rate is on the rise and accelerating. Distillation Troubleshooting collects invaluable hands-on experiences acquired in dealing with distillation and absorption malfunctions, making them readily accessible for those engaged in solving today’s problems and avoiding tomorrow’s. The first book of its kind on the distillation industry, the practical lessons it offers are a must for those seeking the elusive path to trouble-free distillation. Distillation Troubleshooting covers over 1,200 case histories of problems, diagnoses, solutions, and key lessons. Coverage includes: * Successful and unsuccessful struggles with plugging, fouling, and coking * Histories and prevention of tray, packing, and internals damage * Lessons taught by incidents and accidents during shutdowns, commissioning, and abnormal operation * Troubleshooting distillation simulations to match the real world * Making packing liquid distributors work * Plant bottlenecks from intermediate draws, chimney trays, and feed points * Histories of and key lessons from explosions and fires in distillation towers * Prevention of loss of recovery and condenser performance * Destabilization of tower control systems and how to correct it * Discoveries from shutdown inspections * Suppression of foam and accumulation incidents A unique resource for improving the foremost industrial separation process. Distillation Troubleshooting transforms decades of hands-on experiences into a handy reference for professionals and students involved in the operation, design, study, improvement, and management of large-scale distillation.

Chemical Engineering Design - Selection and Design (Revised 2nd Edition)

Chemical Engineering Computation with MATLAB®, Second Edition continues to present basic to advanced levels of problem-solving techniques using MATLAB as the computation environment. The Second Edition provides even more examples and problems extracted from core chemical engineering subject areas and all code is updated to MATLAB version 2020. It also includes a new chapter on computational intelligence and: Offers exercises and extensive problem-solving instruction and solutions for various problems Features solutions developed using fundamental principles to construct mathematical models and an equation-oriented approach to generate numerical results Delivers a wealth of examples to demonstrate the implementation of various problem-solving approaches and methodologies for problem formulation, problem solving, analysis, and presentation, as well as visualization and documentation of results Includes an appendix offering an introduction to MATLAB for readers unfamiliar with the program, which will allow them to write their own MATLAB programs and follow the examples in the book Provides aid with advanced problems that are often encountered in graduate research and industrial operations, such as nonlinear regression, parameter estimation in differential systems, two-point boundary value problems and partial differential equations and optimization This essential textbook readies engineering students, researchers, and professionals to be proficient in the use of MATLAB to solve sophisticated real-world problems within the interdisciplinary field of chemical engineering. The text features a solutions manual, lecture slides, and MATLAB program files.

Chemical Engineering Design

CHEMICAL ENGINEERING: A Comprehensive Approach will overcome the difficulties experienced by field operators who want to enhance their basic theoretical knowledge of various unit operations and process equipments and panel operators and fresh chemical engineering graduates who want to revise and revisit various fundamental chemical engineering concepts. This book will also be useful for those who wish to prepare for various competitive exams such as GATE

Centrifugal Dryers and Separators

Chemical Engineering Design is one of the best-known and widely adopted texts available for students of chemical engineering. It deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, the fourth edition covers the latest aspects of process design, operations, safety, loss prevention and equipment selection. Comprehensive and detailed, the book is supported by problems and selected solutions. In addition the book is widely used by professionals as a day-to-day reference. Best selling chemical engineering text Revised to keep pace with the latest chemical industry changes; designed to see students through from undergraduate study to professional practice End of chapter exercises and solutions

A Guide to Chemical Engineering Process Design and Economics

This practical how-to-do book deals with the design of sustainable chemical processes by means of systematic methods aided by computer simulation. Ample case studies illustrate generic creative issues, as well as the efficient use of simulation techniques, with each one standing for an important issue taken from practice. The didactic approach guides readers from basic knowledge to mastering complex flow-sheets, starting with chemistry and thermodynamics, via process synthesis, efficient use of energy and waste minimization, right up to plant-wide control and process dynamics. The simulation results are compared with flow-sheets and performance indices of actual industrial licensed processes, while the complete input data for all the case studies is also provided, allowing readers to reproduce the results with their own simulators. For everyone interested in the design of innovative chemical processes.

Chemical Engineering Design Project

Coulson and Richardson’s Chemical Engineering: Volume 3A: Chemical and Biochemical Reactors and Reaction Engineering, Fourth Edition, covers reactor design, flow modelling, gas-liquid and gas-solid reactions and reactors. Captures content converted from textbooks into fully revised reference material Includes content ranging from foundational through technical Features emerging applications, numerical methods and computational tools

Chemical Engineering Process Simulation

A facility is only as efficient and profitable as the equipment that is in it: this highly influential book is a powerful resource for chemical, process, or plant engineers who need to select, design or configure plant successfully and profitably. It includes updated integrated design methods for all design equipment, with an emphasis on real-world process design for performance. The comprehensive and influential guide to the selection and design of a wide range of chemical process equipment, used by engineers globally • Copious examples of successful applications, with supporting schematics and data to illustrate the functioning and performance of equipment Revised edition, new material includes updated equipment cost data, liquid-solid and solid systems, and the latest information on membrane and distillation technology Provides equipment rating forms and
manufacturers’ data, worked examples, valuable shortcut methods, rules of thumb, and equipment rating forms to demonstrate and support the design process. Heavily illustrated with many line drawings and schematics to aid understanding, graphs and tables to illustrate performance data.

Chemical Engineering Design and Analysis

This new edition follows the original format, which combines a detailed case study - the production of phthalic anhydride - with practical advice and comprehensive background information. Guiding the reader through all major aspects of a chemical engineering design, the text includes both the initial technical and economic feasibility study as well as the detailed design stages. Each aspect of the design is illustrated with material from an award-winning student design project. The book embodies the "learning by doing" approach to design. The student is directed to appropriate information sources and is encouraged to make decisions at each stage of the design process rather than simply following a design method. Thoroughly revised, updated, and expanded, the accompanying text includes developments in important areas and many new references.

Chemical Process Design and Integration


Perry's Chemical Engineers’ Handbook, 9th Edition

Upper-level undergraduate text for process design courses in chemical engineering. Introduces students to the technology and terminology they will encounter in industrial practice. Presents short-cut techniques for specifying equipment or isolating important elements of a design project. Emphasizes project definition, flow sheet development and equipment specification. Covers the economics of process design. End-of-chapter exercises guide students through step-by-step solutions of design problems. Includes four case studies from past AICHE competitions.

Forest of Fear

Well illustrated with diagrams of classic designs, with a full explanation of the mathematical principles of design and operation. Section titles include (1) Centrifugal Force and Basket Strength (2) Centrifugal Drying (3) Centrifugal Dryers: Constructional Details (4) Centrifugal Separators (5) Centrifugal Subsidiaries and Separators - Types of Machines (6) The General Principles of Self-Balancing Centrifugals (7) Principles of the Centrifugal Clutch, etc.

An Applied Guide to Process and Plant Design

Chemical Product Design: Towards a Perspective through Case Studies provides a framework for chemical product design problems which are clearly defined together with different solution approaches. This book covers the latest methods and tools currently available in the field and discusses future challenges that the chemical industry is faced with. It focuses on important issues of chemical product design and provides a good overview on industrial chemical product design problems through case studies supplied by leading experts. The editors of Chemical Product Design teach chemical product design at graduate level courses and also serve as consultants for various chemical companies. They have also developed experimental techniques for chemical product design as well as computer-aided design methods and tools. Highlights important issues of chemical product design through case studies. Case studies supplied by leading experts in chemical product design Provides a complete framework for chemical product design

Coulson and Richardson’s Chemical Engineering

This comprehensive work shows how to design and develop innovative, optimal and sustainable chemical processes by applying the principles of process systems engineering, leading to integrated sustainable processes with ‘green’ attributes. Generic systematic methods are employed, supported by intensive use of computer simulation as a powerful tool for mastering the complexity of physical and chemical systems. In this new edition, chapters on product design and development are discussed with applications in specialty chemicals, process intensification methods for designing compact equipment with high energetic efficiency, plantwide control for managing the key factors affecting the plant dynamics and operation, health, safety and environment issues, as well as sustainability analysis for achieving high environmental performance. All chapters are completely rewritten or have been revised. This new edition is suitable as teaching material for Chemical Process and Product Design courses for graduate MSc students, being compatible with academic requirements world-wide. The inclusion of the newest design methods will be of great value to professional chemical engineers. Systematic approach to developing innovative and sustainable chemical processes Presents generic principles of process simulation for analysis, creation and assessment Emphasis on sustainable development for the future of process industries.

Chemical Engineering Design

Up-to-Date Coverage of All Chemical Engineering Topics—from the Fundamentals to the State of the Art Now in its 85th Anniversary Edition, this industry-standard resource has equipped generations of engineers and chemists with vital information, data, and insights. Thoroughly revised to reflect the latest technological advances and processes, Perry's Chemical Engineers' Handbook, Ninth Edition, provides unsurpassed coverage of every aspect of chemical engineering. You will get comprehensive details on chemical processes, reactor modeling, biological processes, biochemical and membrane separation, process and chemical plant safety, and much more. This fully updated edition covers: Unit Conversion Factors and Symbols • Physical and Chemical Data including Prediction and Correlation of Physical Properties • Mathematics including Differential and Integral Calculus, Statistics, Optimization • Thermodynamics • Heat and Mass Transfer • Fluid and Particle Dynamics • Reaction Kinetics • Process Control and Instrumentation • Process Economics • Transport and Storage of Fluids • Heat Transfer Operations and Equipment • Psychrometry, Evaporative Cooling, and Solids Drying • Distillation • Gas Absorption and Gas-Liquid System Design • Liquid-Liquid Extraction Operations and Equipment • Adsorption and Ion Exchange • Gas-Solid Operations and Equipment • Liquid-
Solid Operations and Equipment • Solid-Solid Operations and Equipment • Chemical Reactors • Bio-based Reactions and Processing • Waste Management including Air, Wastewater and Solid Waste Management • Process Safety including Inherently Safer Design • Energy Resources, Conversion and Utilization • Materials of Construction

Principles and Case Studies of Simultaneous Design

Coulson and Richardson’s Chemical Engineering: Volume 3B: Process Control, Fourth Edition, covers reactor design, flow modeling, and gas-liquid and gas-solid reactions and reactors. Converted from textbooks into fully revised reference material Content ranges from foundational through to technical Added emerging applications, numerical methods and computational tools

Chemical Product Design: Towards a Perspective through Case Studies

30th European Symposium on Computer Aided Chemical Engineering, Volume 47 contains the papers presented at the 30th European Symposium of Computer Aided Process Engineering (ESCAPE) event held in Milan, Italy, May 24-27, 2020. It is a valuable resource for chemical engineers, chemical process engineers, researchers in industry and academia, students, and consultants for chemical industries. Presents findings and discussions from the 30th European Symposium of Computer Aided Process Engineering (ESCAPE) event Offers a valuable resource for chemical engineers, chemical process engineers, researchers in industry and academia, students, and consultants for chemical industries

Coulson and Richardson’s Chemical Engineering

This 1998 book introduces the basics of engineering design and analysis for beginning chemical engineering undergraduate students.

Analysis, Synthesis and Design of Chemical Processes

to increase the use of direct contact processes, the National Science Foundation supported a workshop on direct contact heat transfer at the Solar Energy Research Institute in the summer of 1985. We served as organizers for this workshop, which emphasized an area of thermal engineering that, in our opinion, has great promise for the future, but has not yet reached the point of wide-spread commercial application. Hence, a summary of the state of knowledge at this point is timely. The workshop had a dual objective: 1. To summarize the current state of knowledge in such a form that industrial practitioners can make use of the available information. 2. To indicate the research and development needed to advance the state-of-the-art, indicating not only what kind of research is needed, but also the industrial potential that could be realized if the information to be obtained through the proposed research activities were available.

Chemical Engineering

Process Plant Design

This book is part of a set of books which offers advanced students successive characterization tool phases, the study of all types of phase (liquid, gas and solid, pure or multi-component), process engineering, chemical and electrochemical equilibria, and the properties of surfaces and phases of small sizes. Macroscopic and microscopic models are in turn covered with a constant correlation between the two scales. Particular attention has been given to the rigor of mathematical developments.

Chemical Engineering Computation with MATLAB®

An Applied Guide to Process and Plant Design is a guide to process plant design for both students and professional engineers. The book covers plant layout and the use of spreadsheet programmes and key drawings produced by professional engineers as aids to design; subjects which are usually learned on the job rather than in education. You will learn how to produce smarter plant design through the use of computer tools, including Excel and AutoCAD, "What If Analysis", statistical tools, and Visual Basic for more complex problems. The book also includes a wealth of selection tables, covering the key aspects of professional plant design which engineering students and early-career engineers tend to find most challenging. Professor Moran draws on over 20 years experience in process design to create an essential foundational book ideal for those who are new to process design, compliant with both professional practice and the IChemE degree accreditation guidelines. Explains how to deliver a process design that meets both business and safety criteria Covers plant layout and the use of spreadsheet programmes and key drawings as aids to design Includes a comprehensive set of selection tables, covering those aspects of professional plant design which early-career designers find most challenging

Coulson & Richardson's Chemical Engineering: Chemical engineering design

The moon is high, and the darkness teems with nightmares. It’s All Hallows’ Eve—do you dare go out, risking life and limb, for a sweet treat? Will you answer the call of the night? Sate your seasonal hunger, and sink your teeth into this delectable collection of 100+ bites of Halloween horror! Featuring: Amber M. Simpson, Beth W. Patterson, Charles Reis, Charin Banneker, Cindar Harrell, D. Holloway, Majanka Verstraete, S.R. Guardian, Stacey Jaime McIntosh, Stephen Herczeg, Stuart Conover, Terry Miller, V.A. Vazquez, Valerie Lioudis & Zoey Xolton.

Chemical Engineering, Volume 3

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improved production via intermediate storage and parallel equipment; and
new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools. Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendices with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition.

**Chemical Engineering**

This book presents a comprehensive review of the methods and approaches being adopted to push forward the boundaries of computational catalysis.

**Proceedings of the 8th International Conference on Foundations of Computer-Aided Process Design**

Bottom line: For a holistic view of chemical engineering design, this book provides as much, if not more, than any other book available on the topic. --Extract from Chemical Engineering Resources review. Chemical Engineering Design is one of the best-known and widely adopted texts available for students of chemical engineering. It deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, this US edition has been specifically developed for the US market. It covers the latest aspects of process design, operations, safety, loss prevention and equipment selection, among others. Comprehensive in coverage, exhaustive in detail, it is supported by extensive problems and a separate solutions manual for adopting tutors and lecturers. In addition, the book is widely used by professionals as a day-to-day reference. Provides students with a text of unmatched relevance for the Senior Design Course and Introductory Chemical Engineering Courses Teaches commercial engineering tools for simulation and costing Comprehensive coverage of unit operations, design and economics Strong emphasis on HSE issues, codes and standards, including API, ASME and ISA design codes and ANSI standards 108 realistic commercial design projects from diverse industries.

**Phase Modeling Tools**

Process Systems Engineering brings together the international community of researchers and engineers interested in computing-based methods in process engineering. This conference highlights the contributions of the PSE community towards the sustainability of modern society and is based on the 13th International Symposium on Process Systems Engineering PSE 2018 event held San Diego, CA, July 1-5 2018. The book contains contributions from academia and industry, establishing the core products of PSE, defining the new and changing scope of our results, and future challenges. Plenary and keynote lectures discuss real-world challenges (globalization, energy, environment and health) and contribute to discussions on the widening scope of PSE versus the consolidation of the core topics of PSE. Highlights how the Process Systems Engineering community contributes to the sustainability of modern society Establishes the core products of Process Systems Engineering Defines the future challenges of Process Systems Engineering.

**Chemical Engineering Design**

Process Plant Design provides an introduction to the basic principles of plant design and shows how the fundamentals of design can be blended with commercial aspects to produce a final specification; how textbook parameters can be applied to the solution of real problems; and how training in chemical engineering can best be utilized in the industrial sphere. It has been assumed that the reader knows how to calculate a heat transfer coefficient and the height of an absorber, for example, and the bulk of the book is concerned with the translation of such parameters into plant items which are ultimately linked into the production unit. The book follows a fairly logical sequence in which flowsheets, heat and mass balances, for example, are considered before attention is paid to the design of plant items, exchangers, columns, and so on. Because of the vital role of economics in any design function, costing is dealt with early in the book and the principles further developed as appropriate. Rarely is the plant designer concerned with the design of smaller and standard items of equipment, and hence considerable emphasis is placed on the selection of such items. This section may prove of particular value to the engineer in industry, especially if he has not the backing of comprehensive technical manuals produced by the larger companies. Finally, an attempt is made to draw together the many facets of equipment design into one specification for the complete plant, and the many aspects relating to the completed unit are introduced in a final section.

**Computational Catalysis**

There are many comprehensive design books, but none of them provide a significant number of detailed economic design examples of typically complex industrial processes. Most of the current design books cover a wide variety of topics associated with process design. In addition to discussing flowsheet development and equipment design, these textbooks go into a lot of detail on engineering economics and other many peripheral subjects such as written and oral skills, ethics, “green” engineering and product design. This book presents general process design principles in a concise form that can be easily comprehended by students and engineers when developing effective flow sheet and control structures. Ten detailed case studies presented illustrate an in-depth and quantitative way the application of these general principles. Detailed economic steady-state designs are developed that satisfy economic criterion such as minimize total annual cost of both capital and energy or return on incremental capital investment. Complete detailed flow sheets and Aspen Plus files are provided. Then conventional PI control structures are be developed and tested for their ability to maintain product quality during disturbances. Complete Aspen Dynamics files are be provided of the dynamic simulations.